

VRS4YN - ETP Torque Specification (Nm)

This VRS Gasket set is supplied with the thickest gasket option.

The head gasket is manufacture to an OEM spec. It does not allow excessive over boring. Check there is adequate clearance around each cylinder bore before fitment.

Bolts 1 - 10:

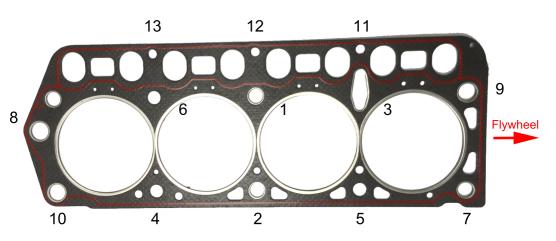
- Stage 1: 50Nm
- Stage 2: 65Nm
- Stage 3: 88Nm

Bolts 11 - 13:

Stage 1: 19Nm

Important Information: Timing chain cover to timing case bolts: 6Nm Timing chain case to block bolts: 18Nm

## **Torque Sequence**



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